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D2370-041
Job Sheet 199327



Part No: D2370-041

Job Qty: 1 pcs

Part Name: Litter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/19/19

Job Tracking No:

Due Date: 9/16/19

Created By: Jennifer Renwick

Type: SOLD

Description: Order 16626

Note: DWG D2370 REV.D IPP REV:A 19.05.30 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	9/16/19		0.00	0.65	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		AUG 28 2019
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	1 pcs	9/16/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		AUG 28 2019
							QC 5 - 61		
							QC 5 - 81		

BAS
40
9-89

ging 3-1 - Stock - B4B 1 pcs

9/16/19 0.00 0.00

Packaging 3 - 1 - B4B	
Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B	
Packaging 3 - 4 - B4B	
Packaging 3 - 5 - B4B	
Packaging 3 - 6 - B4B	
Packaging 3 - 7 - B4B	
Packaging 3 - 8 - B4B	
Packaging 3 - 9 - B4B	
Packaging 3 - 10 - B4B	
Packaging 3 - 11 - B4B	
Packaging 3 - 12 - B4B	
Packaging 3 - 13 - B4B	
Packaging 3 - 14 - B4B	
Packaging 3 - 15 - B4B	
Packaging 3 - 16 - B4B	
Packaging 3 - 17 - B4B	
Packaging 3 - 18 - B4B	
Packaging 3 - 19 - B4B	
Packaging 3 - 20 - B4B	
Packaging 3 - 21 - B4B	
Packaging 3 - 22 - B4B	
Packaging 3 - 23 - B4B	
Packaging 3 - 24 - B4B	
Packaging 3 - 25 - B4B	
Packaging 3 - 26 - B4B	
Packaging 3 - 27 - B4B	
Packaging 3 - 28 - B4B	
Packaging 3 - 29 - B4B	
Packaging 3 - 30 - B4B	
Packaging 3 - 31 - B4B	
Packaging 3 - 32 - B4B	
Packaging 3 - 33 - B4B	
Packaging 3 - 34 - B4B	
Packaging 3 - 35 - B4B	
Packaging 3 - 36 - B4B	

May 13

8/29/2019

140 QC 21 - SA 1 pcs 9/16/19

0.00 0.00

QC 21 - SA - 21	
QC 21 - SA - 70	
QC 21 - SA - 53	

AUG 29 2019

Part Op 100 - (Small Fab) 1- Assemble as per Dwg D2370 2- Transfer drill using D4812-041 as template and open to size 0.250"
Descriptions: as per Dwg D2370 AND DT9935 DRILL JIG 3- Ensure fit of D4812-041 and remove for shipping ***D4812-041 MUST STAY WITH LITTER FRAME*** 4- Deburr
110 - (QC5- Inspect part completeness to step on W/O)
130 - Identify and stock
140 - (QC21- Final Inspection - Work Order Release)

FG029

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2370-1	Litter Frame Assembly	1 pcs (1 ea)	100-Small Fab - 1	8 206 176
D4812-041	Patient Stop Assembly	1 pcs (1 ea)	100-Small Fab - 1	5192 361 7

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2370-1	1	2	0
	D4812-041	1	2	0
Part Specifications				
Specifications could not be found.				

Plex 8/19/19 12:06 PM Dart.Renwick.Jennifer